



## VERTICAL PROGRESSIVE CAVITY PUMPS MAV series



*The MAV series progressive cavity pumps are designed for vertical operation with the inlet immersed in the product. The range consists of the following models, MAV 40, 50, 60L, 65, 70L, 80, 90L manufactured in stainless steel AISI 316.*

*MAV Series pumps are intended for product transfer and drum or container emptying applications, in which the suction port is plunged directly into the product.*

*As standard, MAV pumps have a suction to discharge port dimension of 1100 - 1400 mm. On request, this distance can be personalised to suit a customer's requirements.*

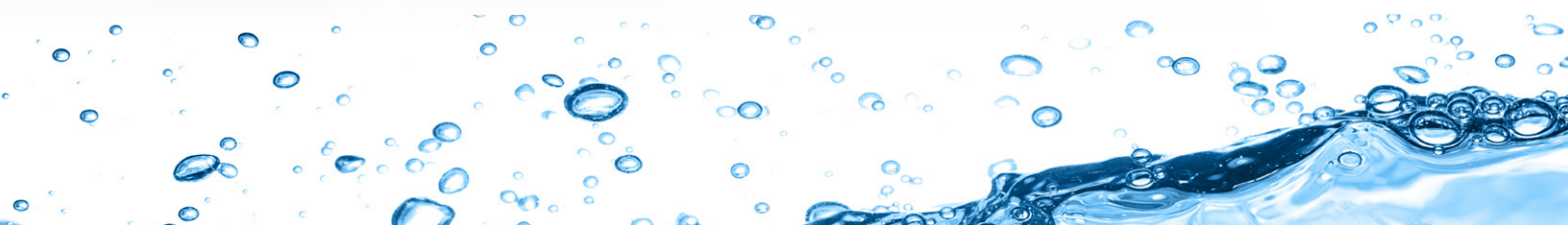
*It can be mounted on a drum-holding trolley, with a choice of either a manual sliding or an alternative pneumatic lift and lower system.*

*The operating characteristics and construction materials of these pumps enable the MAV series to be used with many different fluids, from low to high viscosity, including many abrasive and corrosive media. An added benefit is the ability to handle fluids containing fibres or solid materials in suspension.*

*The main components of the MAV series pumps, such as the stator, rotor, joints and mechanical seal are the same as used on the corresponding horizontal version.*

### CHARACTERISTICS OF MAV PUMPS

- Constant, delicate flow without pulses
- Absence of suction valves
- Self-priming
- Low noise level
- Wide range of motor drives with fixed or variable speed by means of motors with integrated frequency converters.



## VERSION



| Size | Stages | h  | n=200 |      | n=300 |     | n=400 |      | n=500 |      | n=600 |      |
|------|--------|----|-------|------|-------|-----|-------|------|-------|------|-------|------|
|      |        |    | Q     | Na   | Q     | Na  | Q     | Na   | Q     | Na   | Q     | Na   |
| 40   | 1      | 1  |       |      |       |     | 0,6   | 0,35 | 0,8   | 0,35 | 1     | 0,35 |
|      |        | 3  |       |      |       |     | 0,3   | 0,35 | 0,5   | 0,35 | 0,7   | 0,4  |
|      |        | 6  |       |      |       |     |       |      |       |      | 0,2   | 0,45 |
|      | 2      | 9  |       |      |       |     |       |      | 0,3   | 0,6  | 0,5   | 0,7  |
|      |        | 12 |       |      |       |     |       |      |       |      | 0,3   | 0,9  |
| 50   | 1      | 1  | 0,9   | 0,6  | 1,5   | 0,6 | 2     | 0,6  |       |      |       |      |
|      |        | 3  | 0,8   | 0,8  | 1,3   | 0,9 | 1,8   | 1    |       |      |       |      |
|      |        | 6  | 0,6   | 0,9  | 1,1   | 1,1 | 1,6   | 1,1  |       |      |       |      |
|      | 2      | 9  | 0,2   | 1,1  | 0,9   | 1,2 | 1,6   | 1,6  |       |      |       |      |
|      |        | 12 | -     | -    | 0,4   | 1,3 | 1,2   | 1,8  |       |      |       |      |
| 60   | L      | 2  | 2,5   | 1,2  | 3,7   | 1,3 | 5     | 1,4  |       |      |       |      |
|      |        | 4  | 2,3   | 1,5  | 3,5   | 1,7 | 4,7   | 1,8  |       |      |       |      |
|      |        | 6  | 2     | 1,7  | 3,1   | 1,9 | 4,2   | 2,1  |       |      |       |      |
| 65   | 1      | 1  | 2,5   | 1,1  | 3,8   | 1,1 | 5     | 1,4  |       |      |       |      |
|      |        | 3  | 2,3   | 1,2  | 3,6   | 1,2 | 4,5   | 1,6  |       |      |       |      |
|      |        | 6  | 1,7   | 1,5  | 2,8   | 1,7 | 4     | 2,1  |       |      |       |      |
|      | 2      | 9  | 1     | 2,8  | 2,6   | 3,3 | 4,1   | 3,7  |       |      |       |      |
|      |        | 12 | 0,3   | 3    | 1,6   | 3,4 | 3,6   | 3,9  |       |      |       |      |
| 70   | L      | 2  | 5,4   | 2    | 8     | 2,3 | 10,6  | 2,8  |       |      |       |      |
|      |        | 4  | 5     | 2,30 | 7,6   | 3   | 10,3  | 3,7  |       |      |       |      |
|      |        | 6  | 4,6   | 2,8  | 7,2   | 3,7 | 9,8   | 4,6  |       |      |       |      |
| 80   | 1      | 1  | 4,7   | 2,2  | 7,5   | 2,5 |       |      |       |      |       |      |
|      |        | 3  | 4,4   | 2,5  | 7     | 3   |       |      |       |      |       |      |
|      |        | 6  | 3,8   | 2,9  | 6,4   | 3,5 |       |      |       |      |       |      |
| 90   | L      | 2  | 13,4  | 3,5  | 20,5  | 4,1 |       |      |       |      |       |      |
|      |        | 4  | 12,2  | 4,1  | 19    | 5,3 |       |      |       |      |       |      |
|      |        | 6  | 10,8  | 5,2  | 17,2  | 6,5 |       |      |       |      |       |      |

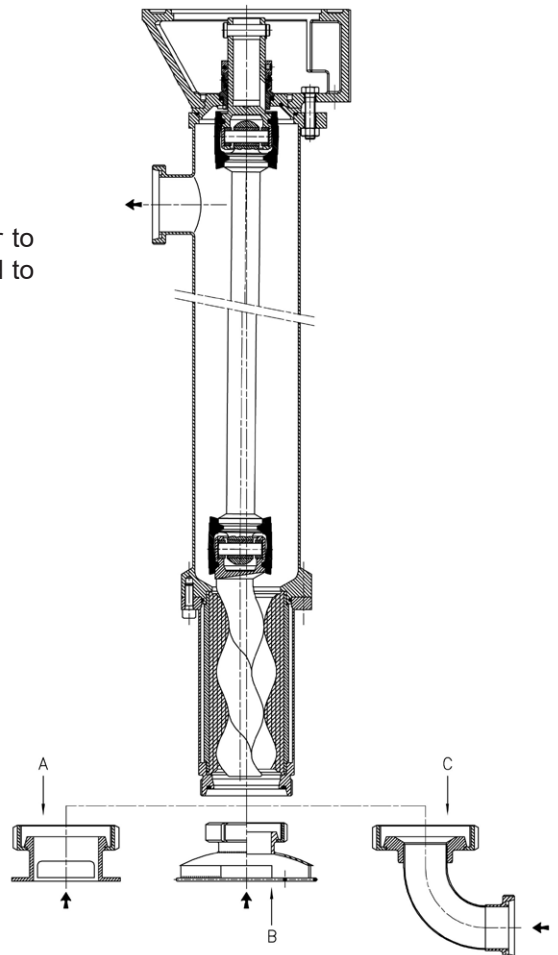
h = Head, bar    Q = Flow rate, m<sup>3</sup>/h    Na = Power, HP    n = rpm  
 Values referred to water at 20°C .

There is a version with suction port in two pieces. This is in order to achieve alternative solutions relating to various uses and the need to perform CIP washing at the end of the cycle.

A = immersed port with bag protection for fluid products.

B = immersed port with suction cone for dense products.

C = 90° elbow for CIP washing.



## EXECUTION



MAV progressive cavity pump with manual vertical counterweight hoist.  
Available up to MAV 70-L.



MAV progressive cavity pump with pneumatic vertical hoist and electropneumatic control panel.

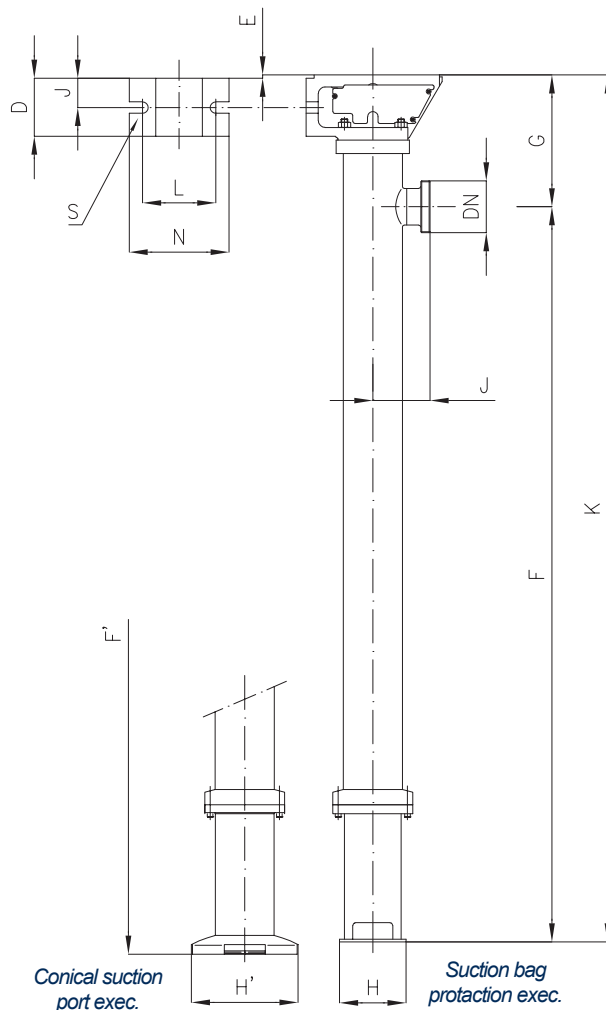


MAV progressive cavity pump with rotating table, pneumatic column and control panel.

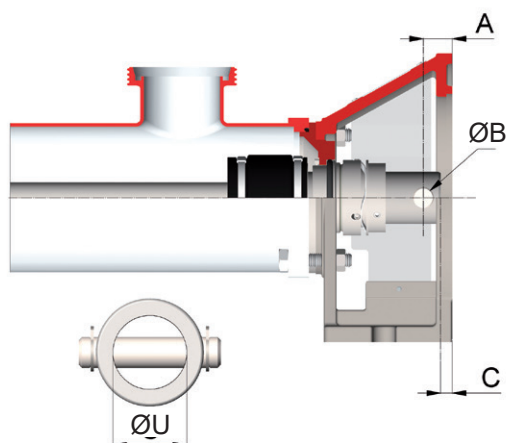
# OVERALL DIMENSIONS

Dimensions not binding

| Pump type | DN | D   | E | F    | F'   | G   | H   | H'  | J     | K    | L   | N   | S  |
|-----------|----|-----|---|------|------|-----|-----|-----|-------|------|-----|-----|----|
| MAV 40-1  | 40 | -   | - | 1103 | -    | 126 | 70  | -   | 79    | 1229 | -   | -   | -  |
| MAV 50-1  | 50 | 92  | - | 1086 | -    | 198 | 100 | -   | 86    | 1284 | 110 | 150 | 17 |
| MAV 50-2  | 50 | 92  | - | 1236 | -    | 198 | 100 | -   | 86    | 1434 | 110 | 150 | 17 |
| MAV 60-L  | 50 | 92  | - | 1255 | 1273 | 198 | 100 | 220 | 86    | 1453 | 110 | 150 | 17 |
| MAV 65-1  | 65 | 111 | - | 1103 | 1142 | 226 | 130 | 220 | 113   | 1329 | 140 | 180 | 19 |
| MAV 65-2  | 65 | 111 | - | 1303 | 1342 | 226 | 130 | 220 | 113   | 1529 | 140 | 180 | 19 |
| MAV 70-L  | 65 | 111 | - | 1303 | 1342 | 226 | 130 | 220 | 113   | 1529 | 140 | 180 | 19 |
| MAV 80-1  | 80 | 115 | 5 | 1104 | 1124 | 221 | 150 | 275 | 119,5 | 1325 | 150 | 190 | 19 |
| MAV 80-2  | 80 | 115 | 5 | 1354 | 1374 | 221 | 150 | 255 | 119,5 | 1575 | 150 | 190 | 19 |
| MAV 90-L  | 80 | 115 | 5 | 1243 | 1251 | 221 | 155 | 275 | 119,5 | 1644 | 150 | 190 | 19 |



| Pump type | ØA | B H7 | C  | ØU H7 |
|-----------|----|------|----|-------|
| MAV 40-1  | 20 | 8    | =  | 19    |
| MAV 50-1  | 25 | 10   | 10 | 24    |
| MAV 50-2  | 25 | 10   | 10 | 24    |
| MAV 60-L  | 25 | 10   | 10 | 24    |
| MAV 65-1  | 25 | 14   | 10 | 32    |
| MAV 65-2  | 25 | 14   | 10 | 32    |
| MAV 70-L  | 25 | 14   | 10 | 32    |
| MAV 80-1  | 26 | 16   | 10 | 35    |
| MAV 80-2  | 26 | 16   | 10 | 35    |
| MAV 90-L  | 26 | 16   | 10 | 35    |



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